

G SERIES

G.32-GP.32



- MANUAL OR AUTOMATIC FEED
- SLIDING TABLE AND FIXED HEADSTOCK
- CAST IRON HEAD, BASE, AND COLUMN



ø 32 mm



M 24



1.8 kW
2.6 kW



CM3



120 mm



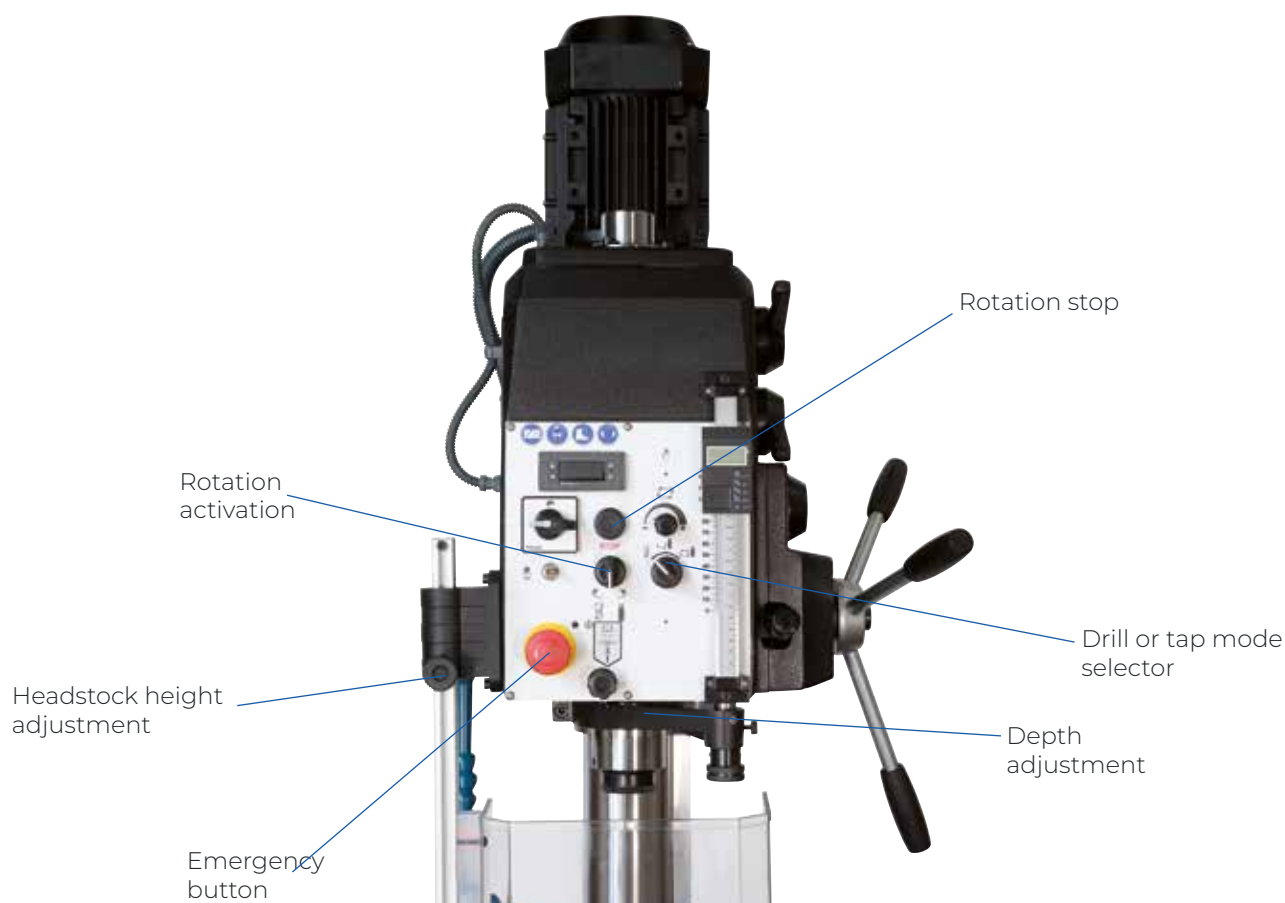
ø 100 mm



250 mm

[+]

- Hardened and ground steel gears
- Table with "T" slots
- Adjustable depth end
- Tool ejector
- Motor guard
- Emergency push button
- Rotation direction selection
- Main switch
- Electrical equipment at low voltage
- - Electrical equipment in a separate cabinet
- Drill guard with stop micro
- Fixed table
- Gears greased by automatic pump
- CE norms



FEATURES		G.32	GP.32
Maximum drilling capacity in steel 50/60	Ø mm	32	
Maximum tapping capacity in steel 50/60		M24	
Morse cone	Num.	3	
Maximum spindle stroke (drilling depth)	mm	120	
Main motor power	KW	1.8/2.6	
Transmission		Gears	
Number of speeds		8	
Speed range with motor at 1500 rpm 50Hz 3Ph	rpm	65-125-185-365-540-1055-1560-3060	
Feed	rpm	Manual	Automatic
Number of automatic feeds		3	
Automatic feed range	mm/rev	0.10-0.20-0.30	
Worktable dimensions (LxW)	mm	270 x 300	
Column diameter	mm	100	
Distance from the spindle centre to the face of the column	mm	250	
Net weight	kg	360kg	
Gross weight with packaging	kg	2.2 x 0.6 x 0.9 (1.19m ²)	
Packaging dimensions (length x width x height)	mm	2310x600x1100	

OPTIONAL FITTINGS

CODE

20010	L - Lighting equipment
10042	IR/RS - Automatic rotation inversion for manual tapping
20082	MG - Rotating table
91118	ERB - Cooling equipment in base

ACCESSORIES



CHUCK



TOOL HOLDER



REDUCTION SLEEVES



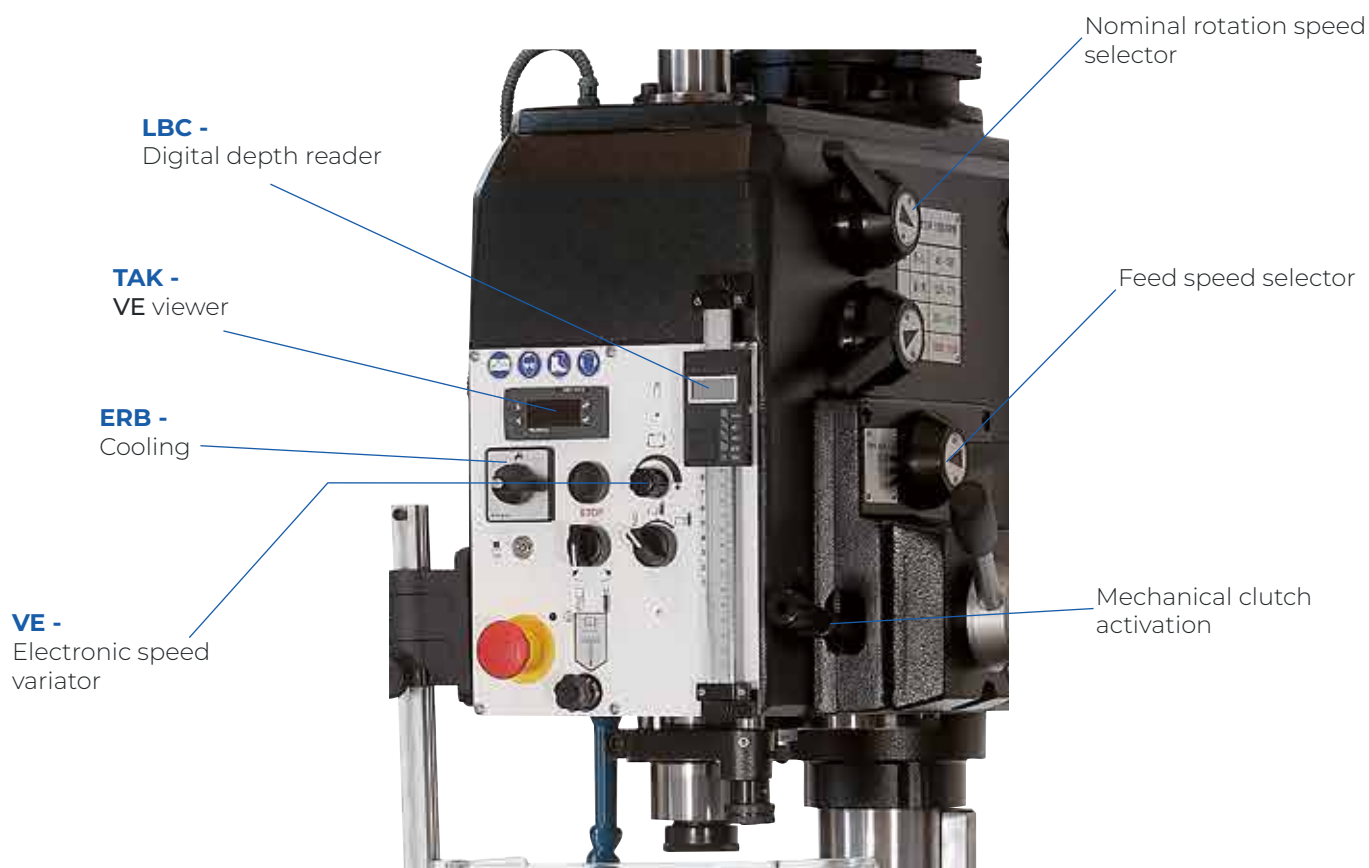
VICES



PEDAL



CROSS TABLE



DIMENSIONS

