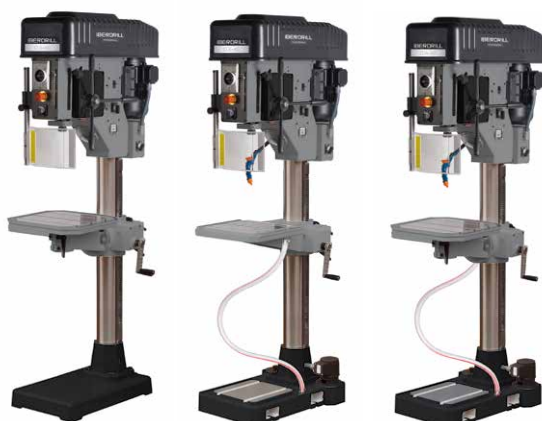


# IZA-40



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



ø 40 mm    M 30    1,8/3,2 CV    MT 4    150 mm    125 mm    300 mm

## || STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

## || OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating and tilting table



## || CHARACTERISTICS

Maximum drilling capacity on 60 kg. steel	[ø mm]	40
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	45
Maximum tapping capacity on 60 kg. steel	[mm]	M 30
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 32
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Feed		Automatic
Nr. and range of automatic feeds	[mm/rev.]	(2) 0,10 - 0,20
2 speed motor power	[HP]	1,8 / 3,2
Transmission		Mechanical variator
Number of speeds		Variable
Speed range with motor 750/1500 rpm 50 Hz 3Ph.	[rpm]	80 - 1.170
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 150 / Max. 950
Distance spindle-base	[mm]	1.310
Net weight	[Kg]	295
Gross weight with packing	[Kg]	345
Packing volume	[m³]	1,52