## **IZA-35**









MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant















M 27 ø 35mm

150 mm

125 mm

300 mm

|| STANDARD EQUIPMENT

## - Depth scale and adjustable depth stop

- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Electronic inverter with digital rpm counter
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- Automatic feed reserving system for tapping
- "CE" mark

## **|| OPTIONAL EQUIPMENT**

Worklight Machined base with coolant tank Rotating table plate



## **|| CHARACTERISTICS**

CHANACIENISTICS		
Maximum drilling capacity on 60 kg. steel	[ø mm]	35
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	40
Maximum tapping capacity on 60 kg. steel	[mm]	M 27
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 33
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Nr. and range of automatic feeds	[mm/rev.]	(3) 0,10-0,20-0,30
Feed		Automatic
Motor power	[HP]	4
Transmission		Belt
Number of speeds		Variable by electronic inverter
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	100 - 2000
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 90 / Max. 890
Distance spindle-base	[mm]	1.250
Net weight	[Kg]	360
Gross weight with packing	[Kg]	410
Packing volume	[m³]	1,52