



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



## || STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Electronic inverter with digital rpm counter
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- Automatic feed reserving system for tapping
- "CE" mark

## || OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Rotating table plate

## || CHARACTERISTICS

Maximum drilling capacity on 60 kg. steel	[ø mm]	35
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	40
Maximum tapping capacity on 60 kg. steel	[mm]	M 27
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 33
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Feed		Manual
Motor power	[HP]	4
Transmission		Belt-pulleys
Number of speeds		Variable by electronic inverter
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	100 - 2000
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 90 / Max. 890
Distance spindle-base	[mm]	1.250
Net weight	[Kg]	345
Gross weight with packing	[Kg]	395
Packing volume	[m <sup>3</sup> ]	1,52