

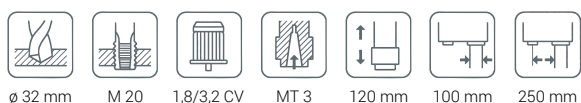
IZ-32



MG: Rotating table plate

R: Coolant

MG+R: Rotating table plate + coolant



ø 32 mm

M 20

1,8/3,2 CV

MT 3

120 mm

100 mm

250 mm



|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Security microswitch on cover
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating table plate

|| CHARACTERISTICS

Maximum drilling capacity on 60 kg. steel	[ø mm]	32
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	35
Maximum tapping capacity on 60 kg. steel	[mm]	M 20
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 24
Morse Taper MT	[Nr.]	3
Drilling depth	[mm]	120
Tapping depth	[mm]	90
Feed		Manual
2 speed motor power	[HP]	1,8 / 3,2
Transmission		Belt-pulleys
Number of speeds		10
Speed range with 2 speed motor 750/1500 rpm 50 Hz 3Ph.	[rpm]	245-355-490-710-835-1240-1670-2000-2480-4000
Table dimensions (WxL)	[mm]	300 x 270
Column diameter	[mm]	100
Distance from spindle centre to column face	[mm]	250
Distance spindle-table	[mm]	Min. 105 / Max. 655
Distance spindle-base	[mm]	1.190
Net weight	[Kg]	260
Gross weight with packing	[Kg]	320
Packing volume	[m³]	1,03