



R: Coolant



|| STANDARD EQUIPMENT

- Rotating and tilting table
- Automatic tool ejector
- Low voltage electric equipment
- Thermomagnetic switch
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping



|| CHARACTERISTICS

Maximum drilling capacity on 60 kg. steel	[ø mm]	50
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	54
Maximum tapping capacity on 60 kg. steel	[mm]	M 35
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 38
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	180
Nr. and range of automatic feeds	[mm/rev.]	(3) 0,10 - 0,20 - 0,30
Feed		Automatic
Motor power	[HP]	4
Transmission		Gear box
Number of speeds		9
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	132-194-277-319-466-666-883-1296-1852
Table dimensions (WxL)	[mm]	480 x 480
Column diameter	[mm]	150
Distance from spindle centre to column face	[mm]	350
Distance spindle-table	[mm]	Min. 80 / Max. 880
Distance spindle-base	[mm]	1.225
Net weight	[Kg]	490
Gross weight with packing	[Kg]	540
Packing volume	[m³]	1,52