

IXA-40



MGI: Rotating and tilting table

R: Coolant

MGI+R: Rotating and tilting table + Coolant



ø 40 mm



M 30



3CV



MT 4



150 mm



125 mm



300 mm

|| STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Thermomagnetic switch
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- "CE" mark

|| OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating and tilting table

|| CHARACTERISTICS

Maximum drilling capacity on 60 kg. steel	[ø mm]	40
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	44
Maximum tapping capacity on 60 kg. steel	[mm]	M 30
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 32
Morse Taper MT	[Nr.]	4
Drilling depth	[mm]	150
Nr. and range of automatic feeds	[mm/rev.]	(3) 0,10 - 0,20 - 0,30
Feed		Automatic
Motor power	[HP]	3
Transmission		Gear box
Number of speeds		9
Speed range with motor 1500 rpm 50 Hz 3Ph.	[rpm]	132-194-277-319-466-666-883-1296-1852
Table dimensions (WxL)	[mm]	400 x 420
Column diameter	[mm]	125
Distance from spindle centre to column face	[mm]	300
Distance spindle-table	[mm]	Min. 90 / Max. 890
Distance spindle-base	[mm]	1.250
Net weight	[Kg]	400
Gross weight with packing	[Kg]	450
Packing volume	[m³]	1,52