

# IXA-32



MG: Rotating table plate

R: Coolant

 MG+R: Rotating table plate  
 + coolant


ø 32 mm    M 24    2,5/3,5 CV    MT 3    120 mm    100 mm    250 mm

## || STANDARD EQUIPMENT

- Depth scale and adjustable depth stop
- Automatic tool ejector
- Low voltage electric equipment
- Emergency STOP push button
- Spindle reversing switch
- Electric equipment integrated on machine's head
- Safety drill guard with microswitch
- Table with "T" slots
- Thermomagnetic switch
- "CE" mark

## || OPTIONAL EQUIPMENT

- Worklight
- Machined base with coolant tank
- Automatic feed reversing system for tapping
- Rotating table plate



## || CHARACTERISTICS

Maximum drilling capacity on 60 kg. steel	[ø mm]	32
Maximum drilling capacity on 200 HB. cast iron	[ø mm]	35
Maximum tapping capacity on 60 kg. steel	[mm]	M 24
Maximum tapping capacity on 200 HB. cast iron	[mm]	M 27
Morse Taper MT	[Nr.]	3
Drilling depth	[mm]	120
Nr. and range of automatic feeds	[mm/rev.]	(2) 0,10 - 0,20
Feed		Automatic
2 speed motor power	[HP]	2/3
Transmission		Gear box
Number of speeds		8
Speed range with 2 speed motor 1500/3000 rpm 50 Hz 3Ph.	[rpm]	65-125-185-365-540-1055-1560-3060
Table dimensions (WxL)	[mm]	300 x 270
Column diameter	[mm]	100
Distance from spindle centre to column face	[mm]	250
Distance spindle-table	[mm]	Min. 85 / Max. 635
Distance spindle-base	[mm]	1.170
Net weight	[Kg]	260
Gross weight with packing	[Kg]	320
Packing volume	[m <sup>3</sup> ]	1,03