

SERIE SHE-SHEA

BENCH TYPE TAPPING MACHINES

- Automatic tapping feed
- Geared drive
- Fixed table, displaceable and rotating headstock
- Base cabinet with door and drawer



Standard equipment

- Table/base with "T" slots
- Adjustable depth end
- Lighting equipment
- Tool ejector
- 1 lead screw included, pitch to be determined
- Tapping cycle selection (1 cycle / continuous cycle)
- Automatic or manual tapping selection
- Adjustable ends and micros, for depth, turning and stop
- Bracking device for variator
- Emergency push button
- Main switch
- Turning sense selector
- Electrical equipment at low voltage
- Electrical equipment in a separate cabinet
- Drill guard with stop micro
- CE norms



Extra Equipment

- | | |
|--------------|--|
| 10020 | Frontal wheel for fine sensitive feed (only for SHE serie) |
| 10022 | Depth digital reader |
| 10075 | Lead screw, special pitch |
| 10080 | Lead screw, standard pitch |
| 10085 | Cycles counter |
| 10087 | Fixed intermediate table |
| 10088 | Rotating intermediate table |
| 10110 | Column supplement |
| 72010 | Cycle start foot switch |
| 78110 | Non reversible tap holder, capacity M3 to M16 with locking nut |
| 91118 | Coolant equipment |

Characteristics

	SHE.30	SHEA.30
TAPPING CAPACITY IN STEEL OF 70 Kg.	M25	M25
TRANSMISSION	GEARS (Hardened and ground)	
SPEED NUMBER AND RANGE (WITHOUT VARIATOR)	(8) 65 - 125 - 185 - 365 - 540 - 1.055 - 1.560 - 3.060 rpm.	
DRILLING FEED	MANUAL	AUTOMÁTICO
NUMBER AND RANGE OF FEEDS	-	(2) 0,10-0,20
MAIN MOTOR POWER MOTOR 1500 rpm.	2 HP	
SPINDLE CONE	MT3	
MAXIMUM TAPPING DEPTH	90 mm	
DISTANCE SPINDLE-COLUMN	250 mm	
DISTANCE SPINDLE-TABLE (MODELS WITHOUT COOLANT)	Min. 155 / Max. 485 mm	
DISTANCE SPINDLE-TABLE (MODELS WITH COOLANT)	Min. 225 / max. 555 mm	
COLUMN DIAMETER	Ø100 mm	
DIMENSIONS OF THE TABLE/BASE (WITHOUT COOLANT)	270x270 mm	
DIMENSIONS OF THE TABLE/BASE (WITH COOLANT)	316x288 mm	
WEIGHT: NET / GROSS Kg. WITH BASE CABINET	290 / 340 Kg.	
PACKAGING DIMENSIONS AND VOLUME WITH BASE CABINET	1100x700x2250 mm	

Dimensions

