

SERIE SH

BENCH TYPE TAPPING MACHINES

- Automatic tapping feed
- V-belt drive
- Fixed table, displaceable and rotating headstock
- Base cabinet with door and drawer



Standard equipment

- Table/base with "T" slots
- Adjustable depth end
- Lighting equipment
- Tool ejector
- Belt cover with stop micro
- 1 lead screw included, pitch to be determined
- Tapping cycle selection (1 cycle / continuous cycle)
- Automatic or manual tapping selection
- Adjustable ends and micros, for depth, turning and stop
- Bracking device for variator
- Emergency push button
- Main switch
- Turning sense selector
- Electrical equipment at low voltage
- Electrical equipment in a separate cabinet
- Drill guard with stop micro
- CE norms



Extra Equipment

- 10020** Frontal wheel for fine sensitive feed
- 10022** Depth digital reader
- 10075** Lead screw, special pitch
- 10080** Lead screw, standard pitch
- 10085** Cycles counter
- 10087** Fixed intermediate table
- 10088** Rotating intermediate table
- 10110** Column supplement
- 72010** Cycle start foot switch
- 78110** Non reversible tap holder, capacity M3 to M16 with locking nut
- 91118** Coolant equipment

Characteristics

SH.18

SH.30

TAPPING CAPACITY IN STEEL OF 70 Kg.	M14	M25
TRANSMISSION	V-BELT	
SPEED NUMBER AND RANGE (WITHOUT VARIATOR) 50 Hz.	(10) 245 - 355 - 490 - 710 - 835 - 1.240 - 1.670 - 2.000 - 2.480 - 4.000 rpm.	
DRILLING FEED	MANUAL	
MAIN MOTOR POWER MOTOR 1000 rpm.	1,5 HP	2 HP
SPINDLE CONE	MT3	
MAXIMUM TAPPING DEPTH	90 mm	
DISTANCE SPINDLE-COLUMN	250 mm	
DISTANCE SPINDLE-TABLE (MODELS WITHOUT COOLANT)	Min. 155 mm/ Max. 485 mm	
DISTANCE SPINDLE-TABLE (MODELS WITH COOLANT)	Min. 225 mm/ Max. 555 mm	
COLUMN DIAMETER	Ø100 mm	
DIMENSIONS OF THE TABLE/BASE (WITHOUT COOLANT)	270x270 mm	
DIMENSIONS OF THE TABLE/BASE (WITH COOLANT)	316x288 mm	
WEIGHT: NET / GROSS Kg. WITH BASE CABINET	230 / 250 Kg.	
PACKAGING DIMENSIONS AND VOLUME WITH BASE CABINET	1100x700x1900 mm / 1,5 m ³	

Dimensions

