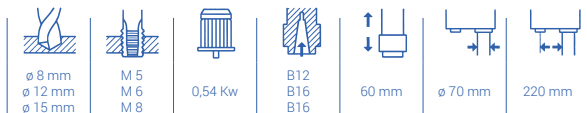


SERIE FT

BENCH TYPE TAPPING MACHINES

- Manual feed
- Electronic variator



Standard equipment

- Digital multifunction screen with:
 - Speed adjust and viewer
 - Depth viewer
 - Selector drilling/tapping
 - Button to set up 0 position
- Lighting equipment
- Magnetohermic switch
- Emergency push stop
- Drill guard with stop micro

NOTE: Base cabinet with door and shelves is optional equipment.



Extra Equipment

FT0005 Base cabinet with door and shelves

FT0010 Drill chuck capacity 0,5/8 mm. B12, accuracy of concentricity: 0,20 mm

FT0015 Keyless drill chuck (0,5-6 mm) B12, accuracy of concentricity: 0,05 mm

FT0020 Fixed base vice, opening 95 mm

FT0025 Fixed intermediate table (Standard in FT-4 models)

Characteristics

	FT-1	FT-6	FT-4
DRILLING CAPACITY	8 mm	12 mm	15 mm
CONTINUOUS DRILLING CAPACITY	6 mm	10 mm	13 mm
TAPPING CAPACITY	M5	M6	M8
SPINDLE CONE	B12	B16	B16
VARIABLE SPEED RANGE	200-10000 rpm.	120-6000 rpm.	40-4000 rpm.
VOLTAGE MOTOR / POWER - SINGLE PHASE	230V. / 0,54 kW	230V/0,54 kW	230V/0,54kW
VARIATOR TYPE:	ELECTRONIC	ELECTRONIC	ELECTRONIC
DRILLING DEPTH	60 mm	60 mm	60 mm
DISTANCE SPINDLE NOSE TO COLUMN	220 mm	220 mm	220 mm
DISTANCE SPINDLE-TABLE	140 mm	140 mm	Min. 85/Max. 370 mm
DISTANCE SPINDLE-BASE	315 mm	315 mm	420 mm
COLUMN DIAMETER	70 mm	70 mm	70 mm
NUMBER OF "T" SLOTS	2 CROSS SLOTS	2 CROSS SLOTS	2 CROSS SLOTS
DISTANCE BETWEEN SLOTS	N/A	N/A	125 mm
FEED	MANUAL	MANUAL	MANUAL
HEADSTOCK HEIGHT ADJUSTMENT	MANUAL	MANUAL	N/A
TABLE HEIGHT ADJUSTMENT	N/A	N/A	BY RACK
TABLE DIMENSIONS (WIDTH X HEIGHT)	300x250 mm	300x250 mm	300x250 mm
DIMENSIONS	320x450x830 mm	320x450x830 mm	440x450x860 mm
NET WEIGHT	44 Kgr.	44 Kgr.	62 Kgr.

Dimensions

